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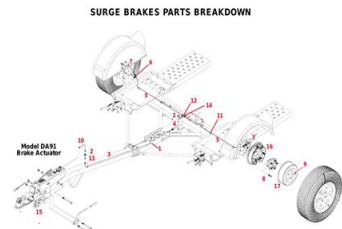


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#Diego Butler



so many fake sites. this is the first one which worked! Many thanks



SURGE BRAKES PARTS BREAKDOWN

**SURGE BRAKES PARTS LIST**

REF.	PART NO.	QTY.	DESCRIPTION
1	82306	1	1/4" Brake Line
2	82383	2	Rubber Grommet
3	82392	1	1/4" Flexible Hose
4	82397	2	1/2" Brass Hose (outer)
5	82398	2	1/2" Brass Hose (inner)
6	82399	2	Rubber Brake Line Cap
7	82398	2	1/2" Brake Hose (outer)
8	82399	2	1/2" Brake Hose (inner)
9	82324	4	1/2" Hose Clamp (2 per drum)
10	82325	4	1/2" Brake Line
11	82326	4	Rubber Protector
12	82327	2	1/2" Brake Line Tee
13	82328	2	1/2" Brake Line Tee
14	82329	1	1/2" x 1/2" Nut/Tightening Bolt
15	82330	1	Spring Brake System
16	154322	1	Left Brake Cylinder
17	154323	1	Right Brake Cylinder
18	154324	1	1/2" Brake Drum

Please order replacement parts by PART NO. and DESCRIPTION.

**BLEEDING THE SYSTEM**

The first requirement for safe, surge hydraulic braking is the use of quality brake fluid. Use only DOT 3 or DOT 4 brake fluid from a sealed container.

If pressure operating equipment is available, follow the manufacturer's instruction in bleeding the system.

**If system must be bled manually, proceed as follows:** Fill master cylinder with fluid. Install bleeder hose on first wheel cylinder to be bled.

Have hose end of hose submerged in brake fluid in glass container to observe bubbling.

By loosening the bleeder screw located in the wheel cylinder axle nut, the system is open to the atmosphere through the passage drilled in the screw. Pump actuator with long steady strokes. The bleeding operation is completed when bubbles no longer rise to the surface of the fluid. **Be sure to check bleeder screw security.**

Repeat bleeding operation at each wheel cylinder. During the bleeding process, replenish the brake fluid in the level hose not set below the 1/2 full level in the master cylinder reservoir. After bleeding is complete, make sure master cylinder reservoir is filled and filler cap is securely in place.

After the bleeding operation has been completed, apply pressure to the system and check the whole brake system for leaks.

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